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By joining our free community you will have access to post topics, communicate privately with other members PM, respond to polls, upload content and access many other special features. Registration is fast, simple and absolutely free so please, join our community today. If you have any problems with the registration process or your account login, please contact contact us.What am I getting myself into Can I still buy parts for it, is it still viable as a personal use machine. The reason I bought it was to upgrade my other mill to the variable speed 2J head, the mill is in such nice condition, I will most likely keep it as is and use it. I have to swap the voltage as I dont have 208 volts.Being that Bridgeport has been pillaged by Textron and Goldman Group, now landed in the hands of Hardinge, it seems like the last I can recall is that the control is not supported with spare parts. But you have an excellent platform with all of the mechanical work done to install another CNC control which is supported. I believe these are step motors and not servo drives. If it does still work as designed, I would run it until you have problems. Ideally you were able to obtain some manuals with it. One thing that is highly important on a CNC you just acquired is to acquire all of the software

parameters for it before you disconnect it from power. It may or may not have backup batteries to help preserve the poweroff memory, but landing a machine without the parameters physically recorded and backup batteries compromised is like shooting in the dark. In essence you are reliant on tech support from the OEM to have records of what was shipped with that serial number. The good news is there are countless other retrofit kits for bridgeport mills if that one doesn't work out. Do you plan on programming at the control or using a CAM system. The 208V shouldn't be too much of an issue. I have 208V at my building and run lots of 240V equipment on it.

The motor will draw a few more amps to maintain the output. Looks to be in nice shape though. Did you get a good deal on it? My buddy said the same exact thing about converting it to newer DC controls. I will have to see what works and what doesn't, but I bought it for the variable speed head, so at this point anything else is a bonus. I see a few companies that seem to sell and support the older CNC machines, so I may have a conversation with them about my options. It may be that I can sell pieces and parts for decent money or it may just be worth nothing and I bought a good condition machine. I hope that I can at least use the DRO aspects of the computer for now. This is not a true CNC in the CAD respects, it seems like it was made for the in-betweeners or someone like me. Servos are good. It is a little challenging to learn a CNC control but main thing is to just stick with it. Good documentation helps. Some expense can be incurred getting the toolholders. The fixed length holders can be set once and length retained. There's vendors and eBay for parts. Unless the controller is dead, I'd at least try to use it. Is it SX15 or DX32? The DX32 is pretty decent for its time. Canned cycles are your friend. All the manuals can be found online. I would take the control off and leave it off or use it as a DRO as you said. I say that because BPs are a terrible conversion IMO, but the time you replace the control you could have just bought a true 3 axis CNC machine which will always way outperform a BP conversion. That is unless you want to tinker, build and troubleshoot your own control, etc. What am I getting myself into? Can I still buy parts for it, is it still viable as a personal use machine. I have to swap the voltage as I don't have 208 volts. Any input would be appreciated.

Attachment 763021 Attachment 763022 Updated Tool List Service Cart List My Organizational Thread From Bridgeport they were only singleflaked the crescent pattern designed to reduce stickslip. It's sort of the Rustoleum Rebuild of a machine tool. It doesn't hurt anything but it certainly doesn't help it either. The old controls on that are junk so don't even try to fix them. The conversion kits are insane cost. Look at the web and see what people have done to update them, but what I have seen is that you keep the existing motors and you get a generic control system and hook it up. Then you have to calibrate it in. However, 2 axis as in, x,y but no z did they ever sell them like that. I can't imagine not having the z axis under cnc control. However, 2 axis as in, x,y but no z did they ever sell them like that. I can't imagine not having the z axis under cnc control. If the servos work, it is not hard to update the controls. LinuxCNC, an old computer, a power supply, and a couple of drivers and you have a good modern system. Even if you don't need the CNC, I think it is worth while, it is nice to have power feeds. I did confirm the motor was wired correctly for the low voltage, better safe than sorry. AND, once you prove out a program, making X more of the same identical part is as easy as loading the material and pushing the go button. None CMOS Checksum Error. We have found that it does indeed need to be replaced. Will this alone solve the problem or do we need to reconfigure the BIOS. Any suggestions on doing this. Is there a way to connect a regular keyboard to have full access to the controller. Where is a good place to buy a manual. Thank you, Jon. Look on the back of your control pendant. I have a diagram at work that I have to follow to make the swap so I unfortunately can't advise readily right here and now. Manual which version of software do you have. There are versions 5, 6 and a beta of ver 7 that some folks have access to.

The mother board is a half size, all in one, industrial unit. Some have a coin style lithium battery and some have a DALLAS REAL TIME CLOCK chip. You have to look. Did you want a programming manual or a maintenance manual. Again, it would need to be specific to your level of software or the

internals of your machine. GeorgeThe machine is booting up now and we have a standard keyboard working. When we try to home each axis, the Z axis runs away. We removed the front cover and it looks like there is a clamp that is used to engage the Z axis. The nut is so tight on the ball screw that we cannot rotate it up to the clamp. Likewise, the quill feed is so tight that we cannot lower the quill. To make matters worse, we do not have a quill feed lever. The machine did not come with one. We thought that it would not be necessary with the three axis machine. Any suggestions on how to get these two together. Because the Z runs away, we have not been through the X and Y yet. However, the X and Y encoders seem to be working fine. We do need manuals, How can I tell what level of software we have. Many Thanks, JonI have an SX II. What are the differences in the machines and controls, And will this manual help meThis will ask you if you want to load each and every program as you go thru the autoexec.bat file. Say NO to anything that looks like it has the word EXTRAK or EZLOAD in it. At this point, anyone proficient in DOS should be able to see the date version of the Eztrak software being used. If you're lucky, they loaded DOSSHLL which when typed at the C\ prompt will enable you to have a WYSIWYG screen that makes this process much easier. If not, it can be loaded separately off of a DOS 6 install disk. As an alternate method, you can also exit to DOS from the Eztrak software but I can never remember how to do it. Sounds like you need to undo some hamfisted modification that the previous mill owner performed.

BTW you'd better plan on changing the current limiting breaker to the spindle motor. When you convert from 480 to 208, you DOUBLE the current draw potential to the motor. Initially, the breaker will fault when the motor sees some loading. We simply reset ours and kept on cutting. HOWEVER, Do that ONCE too often and the damn thing will eventually NOT reset. Change the breaker NOW or else you will have to do it later, usually in the middle of a hot job when NOBODY IS OPEN who has the breaker. If your machine is like ours was, it uses a Telemechanique sic breaker which was NOT AT ALL easy NOR CHEAP to find. I sourced an Allen Bradley part that was very available, affordable and a direct replacement. You will need 1 each of 193EA1FB and 193EPM1. The Z axis problem is now solved. Each axis seems to be fully functioning, i.e. limits, jog, homing. The original keyboard does not seem to be working. I have connected a wireless keyboard and it works fine. At this point, the spindle is not turning. I think it is due to a low lube alarm. The tank is empty. I have a 5G bucket of Mobile DTE 26. Is that okay for lubing the ways. I would also like to find hardware manuals for this Bridgeport EZTrak DX2 machine. Does anybody have suggestions on where to find themMACHINETEK George would be the expert who could verify this or not. I could be wrong. Have you tried EMI yet Their stuff is highly regarded for value by them so expect to pay heavily for the manuals from them. If you give them the serial number, they should be able to give you more insight into what generation machine you have if you can get past the secretary. In the mean time, try Machinmanuals.net. The version you have is the first good version for the 3 axis machine. They had an LED readout. Later they were sold as Proto traks. A 3 axis SX machine is rare. I typically do not go past version 3.02 for an SX machine, 2 axis. It just runs better and it has a screen saver to prevent burn in of the CRT.

Versions, 5, 6 and 7 beta have more bells and whistles as the numbers go up, such as mill arc slot, importing DX files, and engraving. Keep an eye on your parameters backlash, pitch error, etc. The versions prior to yours had a habit of changing them for no reason. As the machine boots and the BMDC finishes counting down, the version will be briefly displayed. I know the EZPATH will display the version by pressing the minus key after homing. Do not remember if the TRAK will do it, but I do not think so. Try this though. Go to RUN, load a program, and press the minus key. It will display the program in G and M code as converted by the BMDC internally. Apparently, it is interlocked to a low level sensor. The spindle run fine and sounds pretty good. Now, all I have to do is figure out how to program it and get some more Kwik Switch 200 tooling. Does anybody have electronic version of software manuals. Thanks for all the help so far!He does not think that he has the correct maintenance manual. George, do you know what the best maintenance manual for this machine

would be. EZ Track DX2, 2HP, Machine serial number. GeorgeFor further information on cookies, please refer to our privacy policy. More infomations about the cookies and further configurations Agree. Please upgrade your browser or activate Google Chrome Frame to improve your experience. We appreciate your understanding during this difficult time. Alternate Part NumbersAlternate Part NumbersNote. This Part Has A 23 Day Lead Time. Alternate Part Numbers. Please try again.Please try again.Bridgeport Series 1 EZtrak, Milling Machine, Operations and Programming Manual Year 1994. This Manual Covers Models. Series 1. EzTrak. This Manual Includes. Code No. 11046148 Rev. F. Chapter 1 EZTrak Hardware.

Chapter 2 EZtrak Tutorial. Chapter 3 Starting Up the EZTrak.